

Work Order ID 59767

Thursday, June 10, 2010 2:46:21 PM



Page 1

Item ID: D205-704-013

Accept



Setup Start



Revision ID:

Item Name: Copilot Emergency Cargo Release

Stop



Start Date: 6/10/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 6/25/2010 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

H

Date: 10-6-10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-704-013 CHG001

6/10/10

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

6/10/10

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

6/10/10

(2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-704-013 □ Location: <u>31</u> □ PPP Rev: <u>A</u>								
140		0.00							
	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

10-6-30 sl 22

1007-08
ME
10-6-30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 59767

Parent Item: D205-704-013

Parent Item Name: Copilot Emergency Cargo Release


Comments: IPP Rev:B005.01.28 Hardware added to Step 3 KJ/RF
IPP Rev:C005.12.21 Hardware removed on Step 3 EC

Start Date: 6/10/2010

Required Date: 6/25/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MS35489-10		Purchased	No			110	Each	14.0000	2	4			
													
Grommet													

Location

Loc Qty

Loc Code

ST295

14

14604

14

D205-704-043

Manufactured

No

120

Each

1.0000

Cable Assembly (205)

Location

Loc Qty

Loc Code

ST223

1

54898

1

D3207-1

Manufactured

No

120

Each

11.0000

Bracket

Location

Loc Qty

Loc Code

ST202

11

35831

11

D3207-3

Manufactured

No

120

Each

5.0000

Bracket

Location

Loc Qty

Loc Code

ST202

5

38404

5

14604

2

B310008 sf

B 60342 14604/1/16

54898 10

2

35831

2

38404

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 59767



Parent Item: D205-704-013



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Start Date: 6/10/2010

Required Date: 6/25/2010

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IPP Rev:C05.12.21 Hardware removed on Step 3 EC

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3208-1



Doubler

Location

Loc Qty

Loc Code

ST202

10

55045

10

120

Each

9.0000

1

55045
2

D3208-3



Pedal Mount Angle

Manufactured

No

Location

Loc Qty

Loc Code

ST202

9

47417

9

120

Each

11.0000

1

47417
2

D3208-5



Mount Angle

Manufactured

No

Location

Loc Qty

Loc Code

ST202

11

23669

3

30831

8

120

Each

12.0000

1

23669
2

D3208-7



Filler

Manufactured

No

Location

Loc Qty

Loc Code

ST202

12

35882

2

55460

10

55460

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Required Date: 6/25/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3214-1 Placard		Manufactured	No			120	Each	11.0000	1	12			

Location	Loc Qty	Loc Code
ST045	11	
43623	5	
58282	6	

D412-704-041 Pedal Assembly (205/212/214/412)		Manufactured	No			120	Each	0.0000	1	2			
MS21919-DG5 Clamp		Purchased	No			120	Each	30.0000	4	8			

Location	Loc Qty	Loc Code
ST306	20	
114348	20	
ST319	10	
114761	10	

43623
57408
114348 4x
114761 4x

W/O:		WORK ORDER CHANGES					
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5.0 PARTS LIST

Qty -011	Qty -013	Qty -041	Qty -043	Qty -045	Part Number	Description
X					D412-704-011	COPILLOT'S EMERGENCY CARGO RELEASE KIT (210/212/214/412)
	X				D205-704-013	COPILLOT'S EMERGENCY CARGO RELEASE KIT (205)
1	1	X			D412-704-041	PEDAL ASSEMBLY (205/210/212/214/412)
	1		X		D205-704-043	CABLE ASSEMBLY (205)
1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
		1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
		1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
		1			D3205-3	BACK PLATE (OR ECM 999709-5)
		1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1				D3207-1	BRACKET
1					D3207-2	BRACKET
	1				D3207-3	BRACKET
1					D3207-5	BRACKET
1	1				D3208-1	DOUBLER (OR ECM 999709-1)
1					D3208-11	FILLER
1	1				D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1				D3208-5	MOUNT ANGLE
1	1				D3208-7	FILLER (OR ECM 999709-3)
1					D3208-9	DOUBLER
		1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1				D3214-1	PLACARD (OR ECM 999712-1)
			1		D3217-1	CABLE
				1	D3217-3	CABLE
			1	1	D3257-1	FITTING
			1	1	D3258-1	ANGLE BRACKET
		1			AN315-4R	NUT
		5	2	2	AN960JD10	WASHER
		4	2	2	AN960JD10L	WASHER
		11			AN960JD416	WASHER
		3			AN960JD416L	WASHER
			3	3	NAS509-3	NUT
		3	2	2	MS21042L3	NUT (OR MS21042-3)
		5			MS21042L4	NUT (OR MS21042-4)
4	4				MS21919DG5	CLAMP
		1			MS24694-S102	SCREW
	2				MS35489-10	GROMMET
			1	1	AN3-5A	BOLT
		2			AN3-6A	BOLT
		1			AN3-10A	BOLT
			1	1	AN3-13A	BOLT
		1			MS9519-10	BOLT
		1			AN4-10A	BOLT
		2			AN4-12A	BOLT
		1			AN4-13A	BOLT

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Revision: B

Date: 07.08.10

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Date: 10-6-10

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

N/A

Rev N/A

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-704-013 CHG001

CG 10/6/30

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

REFERENCE ONLY